

BOTTOM WIRE Comprising of:

- 1 No. Air Cushioned type Closed Head Box with multi drilled in multi rows HDPE Diffuser Block, tapered inlet manifold having recirculation outlet on front side. The Head Box consists of 2 Nos. Evener Roll, 1 No. Defoaming Shower, 2 Nos. Side Wall, 1 No. Back Wall, 1 No. Front Wall, 1 No. Top Cover, 1 No. Base, 1 No. Top Slice, 1 No. Bottom Lip & 1 set of micro adjusting screws for Zonal micro adjustment of top lip. The top lip horizontal & vertical adjustments are through motorized gear box. (All parts in contact with stock are of SS 304 & external parts of MS fabricated).
- 1 No. Breast Roll, Black diamond covered of hardness 100° shore 'A' made of Seamless Steel tube, EN8 journals, C.I. / M.S. hubs, complete with antifriction Bearing and Bearing Housings.
- 1 No. Forming Board made of Stainless Steel of AISI 304 quality with HDPE/Ceramic Tops complete with vertical and horizontal adjustment.
- 6 Nos. Five Strip foil box of S.S. 304 with HDPE/Ceramic Tops.
- 2 Nos. Multi –Strip Vacuum foil box of S.S. 304 with HDPE/Ceramic Tops with end sealing and Barometric Leg.
- 5 Nos. Flat Suction boxes of 300 mm wide of SS 304 with HDPE/Ceramic.
- 6 Nos. Wire Return Rolls, Black Diamond covered of Hardness 100° shore 'A' made of Seamless Steel Tube, EN8 Journals, C.I. Hubs, complete with antifriction Bearings and Bearing Housings.
- 1 No. Couch Roll, Fab Matt/ Black diamond covered of hardness 96-98° shore 'A' made of Seamless Steel Tube, EN8 journals, C.I./M.S. Hubs, complete with antifriction Bearings and Bearing Housings.
- 1 Lot. Wire frame of mild steel with S.S. Cladding of main beams and Cantilever beams, Wire part framings consists of two nos. Longitudinal Beams and 3 nos. Cantilever Beams on stands/supports with intermediate spacer blocks of cast Aluminum alloy. Anchoring of Cantilever beams on backside by steel fasteners.
- 2 Nos. Manual Wire Stretcher with j-actuators and cross-shaft.
- 1 No. Auto Wire Guide with imported Firestone Rubber bellows and Palm Sensor Assembly.
- 1 No. Auto Guide before Couch Roll.
- 1 Set Brought on type vacuum control system for Vacuum foil boxes and flat suction Boxes comprising of water separators, Drop legs and vacuum header and Gauges and isolating valves etc. The Vacuum control system will be controlled manually.
- 1 Set Deckle straps comprising of deckle rulers adjustable horizontally and vertically, approx 2.5 M long on each side, rubber strips on each sides, supports and holders of S.S. /G.M.
- 4 Nos. Doctor arrangement of S.S. with special composition blades for Breast roll, Wash Roll & Wire Return Rolls.
- 1 Set. Water collecting Save-all Trays of S.S.
- 7 Nos. L.P. (3 kg/cm² Water pressure) showers of S.S. with flat jet nozzles for Breast Roll and 6 wire rolls, complete with fittings and supports.
- 1 No. Full width knock-off shower of approx 7-10 kg/cm² water pressure.
- 2 Nos. Trim knock-off showers of S.S. of approx 7-10 kg/cm² water pressure.
- 1 No. High Pressure Oscillating Shower of S.S. designed for 30 kg/cm² water pressure with Oscillating device for through cleaning of wire.

SECOND WIRE Comprising of:

- 1 No. Air Cushioned type Closed Head Box with multi drilled in multi rows HDPE Diffuser Block, tapered inlet manifold having recirculation outlet on front side. The Head Box consists of 2 Nos. Evener Roll, 1 No. Defoaming Shower, 2 Nos. Side Wall, 1 No. Back Wall, 1 No. Front Wall, 1 No. Top Cover, 1 No. Base, 1 No. Top Slice, 1 No. Bottom Lip & 1 set of micro adjusting screws for Zonal micro adjustment of top lip. The top lip horizontal & vertical adjustments are through motorized gear box. (All parts in contact with stock are of SS 304 & external parts of MS fabricated).
- 1 No. Breast Roll, Black diamond covered of hardness 100° shore 'A' made of Seamless Steel tube, EN8 journals, C.I. Hubs, complete with antifriction Bearing and Bearing Housings.
- 1 No. Forming Board made of Stainless Steel of AISI 304 quality with HDPE/Ceramic Tops complete with vertical and horizontal adjustment.
- 3 Nos. Five Strip foil box of S.S. 304 with HDPE/Ceramic Tops.
- 4 Nos. Flat Suction boxes of 300 mm wide of SS 304 with HDPE/Ceramic Tops.
- 4 Nos. Wire Return Rolls, Black Diamond covered of Hardness 100° shore 'A' made of Seamless Steel Tube, EN8 Journals, C.I. Hubs, complete with antifriction Bearings and Bearing Housings.
- 1 No. Couch Roll, Fab. Matt/ Black diamond covered of hardness 96-98° shore 'A' made of Seamless Steel Tube, EN8 journals, C.I. Hubs, complete with antifriction Bearings and Bearing Housings.
- 1 No. Auto Wire Guide with imported Firestone Rubber bellows and Palm Sensor Assembly.
- 2 Nos. Manual Wire Stretcher with j-actuators and cross-shaft.
- 1 No. Motorized swiveling arrangement for Combi Roll lowering & lifting with J-actuator and cross shaft.
- 1 Lot. Wire frame comprising of:
 - 2 Nos. Longitudinal Beams of MS fabricated with S.S. Cladding.
 - 2 Nos. Cantilever Beams of MS fabricated with S.S. Cladding.
 - 1 No. Head Box supporting beam of M.S. fabricated.
 - 4 Nos. Supporting columns with Aluminum intermediate Spacer blocks for quick wire change.
 - 1 Lot of water collecting save all trays of S.S.
 - 1 Lot of longitudinal walk way at front and back and one cross walk way.
- 3 Nos. Doctor arrangement of S.S. with special composition blades for Breast roll, Wash Roll & Wire Rolls.
- 3 Nos. L.P. (3 kg/cm² Water pressure) showers of S.S. with flat jet nozzles for Breast Roll and 6 wire rolls, complete with fittings and supports.
- 1 No. High Pressure Oscillating Shower of S.S. designed for 30 kg/cm² water pressure with Oscillating device for through cleaning of wire.
- 1 Set Brought on type vacuum control system for Vacuum foil boxes and flat suction Boxes comprising of water separators, Drop legs and vacuum header and Gauges and isolating valves etc. The Vacuum control system will be controlled manually.
- 1 No. Combi Roll, Drilled, rubber covered of 96-98° Shore "A" hardness, made of SS tube, EN8 journals, C.I. Hubs complete with antifriction Bearings & Bearing Housings.

THIRD WIRE Comprising of:

- 1 No. Air Cushioned type Closed Head Box with multi drilled in multi rows HDPE Diffuser Block, tapered inlet manifold having recirculation outlet on front side. The Head Box consists of 2 Nos. Evener Roll, 1 No. Defoaming Shower, 2 Nos. Side Wall, 1 No. Back Wall, 1 No. Front Wall, 1 No. Top Cover, 1 No. Base, 1 No. Top Slice, 1 No. Bottom Lip & 1 set of micro adjusting screws for Zonal micro adjustment of top lip. The top lip horizontal & vertical adjustments are through motorized gear box. (All parts in contact with stock are of SS 304 & external parts of MS fabricated).
- 1 No. Breast Roll, Black diamond covered of hardness 100° shore 'A' made of Seamless Steel tube, EN8 journals, C.I. Hubs, complete with antifriction Bearing and Bearing Housings.
- 1 No. Forming Board made of Stainless Steel of AISI 304 quality with HDPE/Ceramic Tops complete with vertical and horizontal adjustment.
- 3 Nos. Five Strip foil box of S.S. 304 with HDPE/Ceramic Tops.
- 3 Nos. Flat Suction boxes of 300 mm wide of SS 304 with HDPE/Ceramic Tops.
- 4 Nos. Wire Return Rolls, Black Diamond covered of Hardness 100° shore 'A' made of Seamless Steel Tube, EN8 Journals, C.I. Hubs, complete with antifriction Bearings and Bearing Housings.
- 1 No. Couch Roll, Fab. Matt/ Black diamond covered of hardness 96-98° shore 'A' made of Seamless Steel Tube, EN8 journals, C.I. Hubs, complete with antifriction Bearings and Bearing Housings.
- 1 No. Auto Wire Guide with imported Firestone Rubber bellows and Palm Sensor Assembly.
- 2 Nos. Manual Wire Stretcher with j-actuators and cross-shaft.
- 2 Nos. Manual swiveling arrangement for Couch Roll and wire turning roll with J-actuator and cross shaft.
- 1 Lot. Wire frame comprising of:
 - 2 Nos. Longitudinal Beams of MS fabricated with S.S. Cladding.
 - 2 Nos. Cantilever Beams of MS fabricated with S.S. Cladding.
 - 1 No. Head Box supporting beam of M.S. fabricated.
 - 4 Nos. Supporting columns with Aluminum intermediate Spacer blocks for quick wire change.
 - 1 Lot of water collecting save all trays of S.S.
 - 1 Lot of longitudinal walk way at front and back and one cross walk way.
- 3 Nos. Doctor arrangement of S.S. with special composition blades for Breast roll, Wash Roll & Wire Rolls.
- 3 Nos. L.P. (3 kg/cm² Water pressure) showers of S.S. with flat jet nozzles for Breast Roll and 6 wire rolls, complete with fittings and supports.
- 1 No. High Pressure Oscillating Shower of S.S. designed for 30 kg/cm² water pressure with Oscillating device for through cleaning of wire.
- 1 Set Brought on type vacuum control system for Vacuum foil boxes and flat suction Boxes comprising of water separators, Drop legs and vacuum header and Gauges and isolating valves etc. The Vacuum control system will be controlled manually.